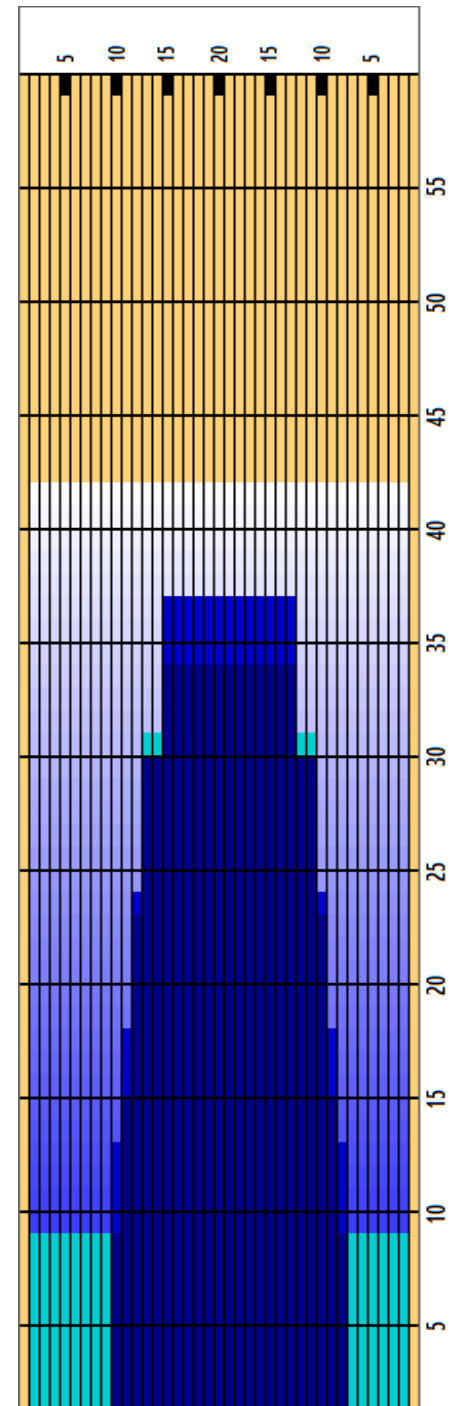


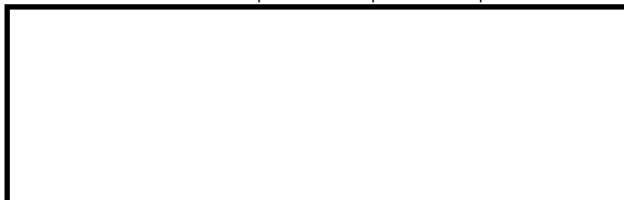
Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	Multi ul
Forward Oil Total	19.98 mL	Reverse Oil Total	10.31 mL	Volume Oil Total	30.29 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	50	14	3	A	222	0.0	9.9	9.9	11100
2	11L	9R	3	50	14	3	A	63	9.9	15.8	5.9	3150
3	12L	10R	3	50	18	3	A	57	15.8	23.4	7.6	2850
4	13L	11R	3	45	18	3	A	51	23.4	31.0	7.6	2295
5	15L	13R	1	45	22	3	A	13	31.0	34.1	3.1	585
6	2L	2R	0	45	22	3	A	0	34.1	42.0	7.9	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	3	B	0	42.0	37.0	-5.0	0
2	15L	13R	2	45	26	3	B	26	37.0	29.7	-7.3	1170
3	13L	11R	2	45	22	3	B	34	29.7	23.5	-6.2	1530
4	12L	10R	2	45	18	3	B	38	23.5	18.4	-5.1	1710
5	11L	9R	2	50	18	3	B	42	18.4	13.3	-5.1	2100
6	10L	8R	2	50	14	3	B	46	13.3	9.4	-3.9	2300
7	13L	13R	2	50	14	3	B	30	9.4	5.5	-3.9	1500
8	2L	2R	0	50	10	3	B	0	5.5	0.0	-5.5	0



Cleaner Ratio Main Mix 4:1 Forward
 Cleaner Ratio Back End Mix 4:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.5	2.66	1.04	1	1.62	4.5

