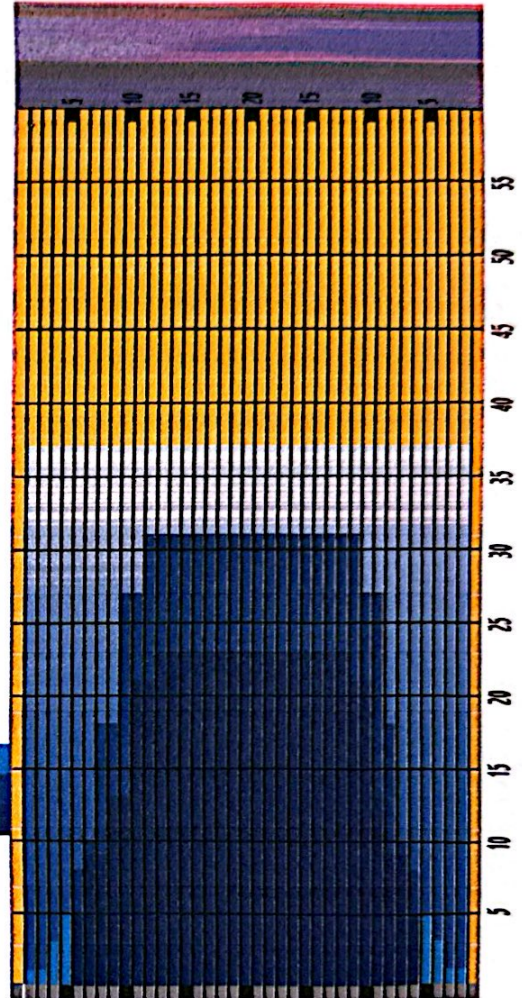


| | | | | | |
|----------------------|---------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 37 | Reverse Brush Drop | 16 | Oil Per Board | 40 ml |
| Forward Oil Total | 15.7 mL | Reverse Oil Total | 10.75 mL | Volume Oil Total | 26.45 ml |
| Tank Configuration | N/A | Tank A Conditioner | | Tank B Conditioner | |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 2 | 14 | A | 74 | 0.0 | 1.9 | 1.9 | 3700 |
| 2 | 4L | 4R | 1 | 14 | A | 33 | 1.9 | 3.8 | 1.9 | 1650 |
| 3 | 5L | 5R | 1 | 14 | A | 31 | 3.8 | 5.7 | 1.9 | 1550 |
| 4 | 7L | 7R | 2 | 14 | A | 54 | 5.7 | 9.6 | 3.9 | 2700 |
| 5 | 9L | 9R | 2 | 14 | A | 46 | 9.6 | 13.5 | 3.9 | 2300 |
| 6 | 11L | 10R | 3 | 18 | A | 60 | 13.5 | 21.1 | 7.6 | 3000 |
| 7 | 13L | 12R | 1 | 18 | A | 16 | 21.1 | 23.6 | 2.5 | 800 |
| 8 | 2L | 2R | 0 | 22 | A | 0 | 23.6 | 31.0 | 7.4 | 0 |
| 9 | 2L | 2R | 0 | 26 | A | 0 | 31.0 | 37.0 | 6.0 | 0 |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 30 | A | 0 | 37.0 | 31.0 | -6.0 | 0 |
| 2 | 12L | 11R | 1 | 26 | A | 18 | 31.0 | 27.4 | -3.6 | 900 |
| 3 | 10L | 9R | 3 | 22 | A | 66 | 27.4 | 18.1 | -9.3 | 3300 |
| 4 | 8L | 8R | 3 | 18 | A | 75 | 18.1 | 10.5 | -7.6 | 3750 |
| 5 | 7L | 7R | 1 | 18 | A | 27 | 10.5 | 8.0 | -2.5 | 1350 |
| 6 | 6L | 6R | 1 | 18 | A | 29 | 8.0 | 5.5 | -2.5 | 1450 |
| 7 | 2L | 2R | 0 | 14 | A | 0 | 5.5 | 0.0 | -5.5 | 0 |



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item | 3L-7L-13L-13R | 8L-12L-13L-13R | 13L-17L-13L-13R | 13L-13R-17R-13R | 13L-13R-12R-8R | 13L-13R-7R-3R |
|------------------|----------------------|---------------------|---------------------|---------------------|---------------------|----------------------|
| Description | Outside Track/Middle | Middle Track/Middle | Inside Track/Middle | Middle/Inside Track | Middle/Middle Track | Middle/Outside Track |
| Track Zone Ratio | 4.77 | 1.33 | 1 | 1 | 1.21 | 4.77 |

